

**Garant**

**Indexable insert for turning VC.T 110302, for finish machining, Grade: HB7315-1**

**Order data**

Order number	261364 HB7315-1
GTIN	4062406770037
Item class	21G

**Technical description**

Chip breaker	AF
Number of changes/inserts	2
Finishing/roughing assignment	Finishing
Feed f	0.03 - 0.25 mm/rev.
Cutting depth $a_p$	0.05 - 1.5 mm
Tool material	Carbide
Tolerance	G
Grade	HB7315-1
Cutting conditions	continuous
Cutting speed $v_c$ main application	50 - 600 m/min

Corner radius	0.2 mm
Main application	N
ISO code indexable insert	VCGT 110302
Type of product	Indexable insert for turning